



# Purchase Specification

## Model No. 81-02/681-02 VALVE SPECIFICATION

Sizes 2" - 24"

### Function

This valve shall open to permit flow when the inlet pressure is greater than the discharge pressure. When the discharge pressure is greater the valve shall close drip tight to prevent return flow.

"Tying" of equipment into packages for the purpose of thwarting competition shall be considered to be in non-compliance with these specifications. Manufacturers shall price items under different subsections or sections separately.

### Main Valve

The valve shall be hydraulically operated, single diaphragm-actuated, globe or angle pattern. The valve shall consist of three major components: the body, with seat installed; the cover, with bearings installed; and the diaphragm assembly. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure. Packing glands and/or stuffing boxes are not permitted and there shall be no pistons operating the main valve or pilot controls.

### Main Valve Body

No separate chambers shall be allowed between the main valve cover and body. Valve body and cover shall be of cast material; Ductile Iron is standard; other materials shall be available; and no fabrication or welding shall be used in the manufacturing process. Total shipping weight shall be equal or greater in all respects to the Hytrol 100-01/100-20 body.

The valve shall contain a resilient, synthetic rubber disc, having a rectangular cross-section contained on three and one-half sides by a disc retainer and forming a tight seal against a single removable seat insert. No O-ring type discs, circular, square, or quad type shall be permitted as the seating surface. The disc guide shall be of the contoured type to permit smooth transition of flow and shall hold the disc firmly in place. The disc retainer shall be of a sturdy one-piece design capable of withstanding opening and closing shocks. It must have straight edge sides and a radius at the top edge to prevent excessive diaphragm wear as the diaphragm flexes across this surface. No hour-glass shaped disc retainers shall be permitted and no V-type or slotted type disc guides shall be used.

The diaphragm assembly containing a non-magnetic 303 stainless steel stem; of sufficient diameter to withstand high hydraulic pressures, shall be fully guided at both ends by a bearing in the valve cover and an integral bearing in the valve seat. The seat shall be a solid, one-piece design and shall have a minimum of a five-degree taper on the seating surface for a positive, drip-tight shut off. No center guides shall be permitted. The stem shall be drilled and tapped in the cover end to receive and affix such accessories as may be deemed necessary. The diaphragm assembly shall be the only moving part and shall form a sealed chamber in the upper portion of the valve, separating operating pressure from line pressure.

The flexible, non-wicking, FDA approved diaphragm shall consist of nylon fabric bonded with synthetic rubber compatible with the operating fluid. The center hole for the main valve stem must be sealed by the vulcanized process or a rubber grommet sealing the center stem hole from the operating pressure. The diaphragm must withstand a Mullins Burst Test of a minimum of 600 psi per layer of nylon fabric and shall be cycle tested 100,000 times to insure longevity. The diaphragm shall not be used as the seating surface. The diaphragm shall be fully supported in the valve body and cover by machined surfaces which support no less than one-half of the total surface area of the diaphragm in either the full opened or full closed position.



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The main valve seat and the stem bearing in the valve cover shall be removable. The cover bearing and seat in 6" and smaller size valves shall be threaded into the cover and body. Valve seat in 8" and larger size valves shall be retained by flat head machine screws for ease of maintenance. The lower bearing of the valve stem shall be contained concentrically within the seat and shall be exposed to the flow on all sides to avoid deposits. To insure proper alignment of the valve stem, the valve body and cover shall be machined with a locating lip. No "pinned" covers to the valve body shall be permitted. Cover bearing, disc retainer, and seat shall be made of the same material. All necessary repairs and/or modifications other than replacement of the main valve body shall be possible without removing the valve from the pipeline. Packing glands and/or stuffing boxes shall not be permitted and components including cast material shall be of North American manufacture.

The valve manufacturer shall warrant the valve to be free of defects in material and workmanship for a period of three years from date of shipment, provided the valve is installed and used in accordance with all applicable instructions. Electrical components shall have a one-year warranty.

The valve manufacturer shall be able to supply a complete line of equipment from 2" through 24" sizes and a complete selection of complimentary equipment. The valve manufacturer shall also provide a computerized cavitation chart which show flow rate, differential pressure, percentage of valve opening, Cv factor, system velocity, and if there will be cavitation damage.

### Pilot Control System

The pilot system shall contain auxiliary controls which permit independent adjustment of the main valve opening and closing speeds.

A direct factory representative shall be made available for start-up service, inspection and necessary adjustments.

### Material Specification

Valve Size:  
Main Valve Body and Cover:  
Main Valve Trim:  
End Detail:  
Pressure Rating:  
Temperature Range:  
Rubber Material:  
Coating:  
Desired Options:

This valve shall be a Cla-Val Co. Model No. 81-02/681-02 Series Check Valve as manufactured by Cla-Val Co., Newport Beach, CA 92659-0325.