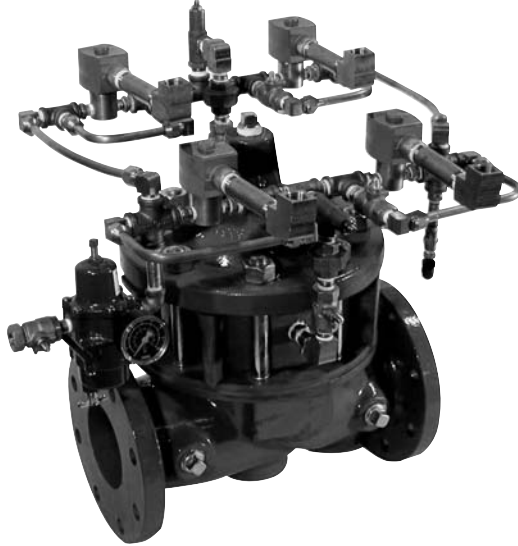


## Electronic Interface Control Valve For Industrial Service



- Simple Proven Design
- Long-Life Solenoid Pilot Controls
- Ideal For SCADA Systems
- Industrial Air Operated
- Security System - Prevents Unauthorized Changes
- Easy To Maintain

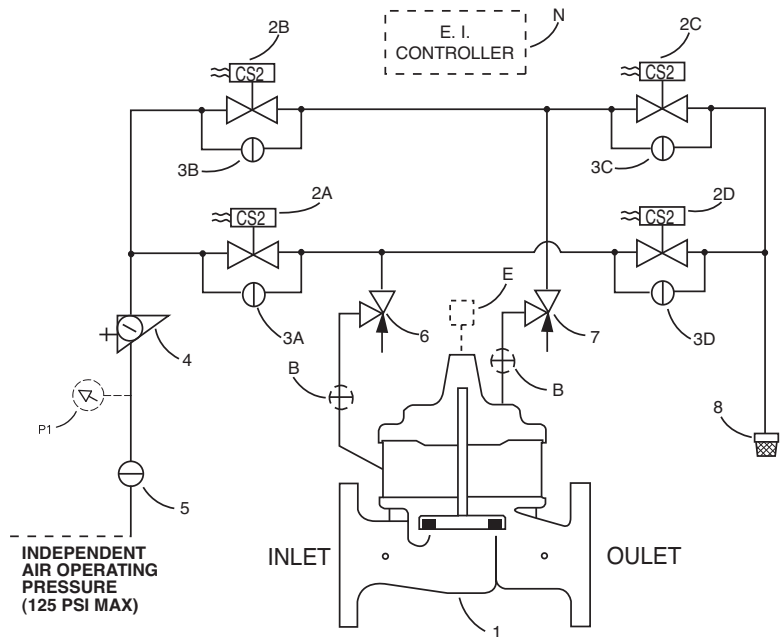
The Cla-Val Model 131-73/631-73 Electronic Interface Control Valve is well suited for applications where the line pressure is low or the media is aggressive. It uses independent air pressure for operating the valve. The pilot system applies or relieves pressure to either side of the diaphragm, causing the valve to open, close or modulate as desired. The optional 131VC Electronic Controller is easily programmed to modulate the valve for precise control of flow, pressure, tank level or valve position.

### Schematic Diagram

Item	Description
1	Powertrol Main Valve
2	CS2 Solenoid Control
3	CK2 (Solenoid Bypass)
4	Regulator/Filter
5	CK2 (Isolation Valve)
6	CV Flow Control (Closing)
7	CV Flow Control (Opening)
8	Exhaust Muffler

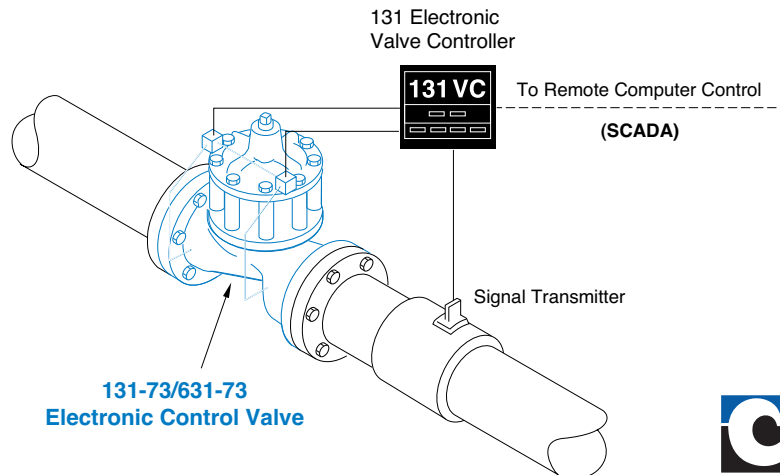
### Optional Features

Item	Description
B	CK2 (Isolation Valve)
E	X117D Position Transmitter
N	Electronic Controller
P	X141 Pressure Gauge



### Typical Applications

The Model 131-73/631-73 Electronic Interface Control Valve is typically installed in a pipeline with an electronic signal transmitter and the Model 131VC Electronic Valve Controller. This system can provide control of flow, pressure, tank level or valve position. The 131VC Electronic Valve Controller enables remote or local computer control over valve operations. For optimum valve operation, fluid maximum inlet pressure must be less than (or equal to) independent air pressure source.



## Model 131-73 (Uses Basic Valve Model 100-02)

### Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body & Cover		Pressure Class				
		Flanged		Grooved	Threaded	
Grade	Material	ANSI Standards*	150 Class	300 Class	300 Class	End‡ Details
ASTM A536	Ductile Iron	B16.42	250	400	400	400
ASTM A216-WCB	Cast Steel	B16.5	285	400	400	400
ASTM B62	Bronze	B16.24	225	400	400	400

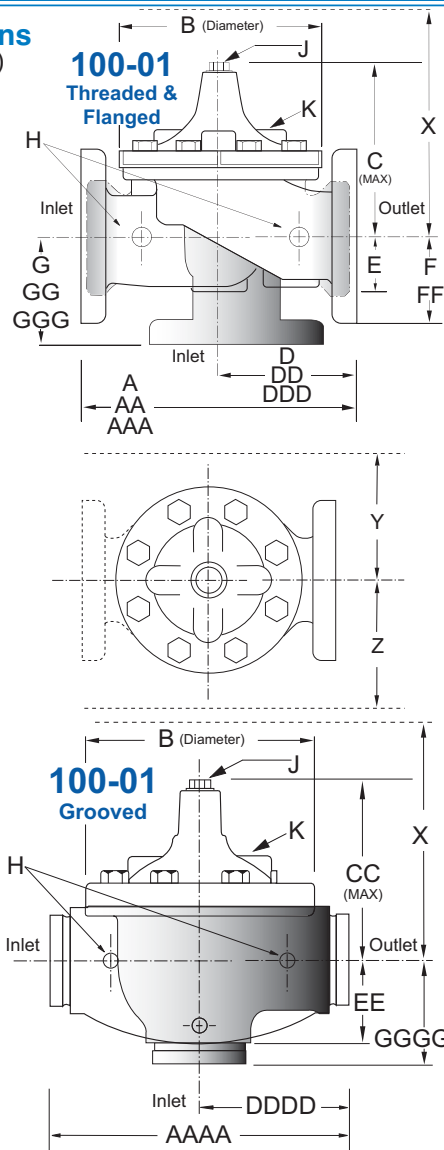
Note: \* ANSI standards are for flange dimensions only.  
 Flanged valves are available faced but not drilled.  
 ‡ End Details machined to ANSI B2.1 specifications.  
**Valves for higher pressure are available; consult factory for details**

### Materials

Component	Standard Material Combinations		
Body & Cover	Ductile Iron	Cast Steel	Bronze
Available Sizes	3" - 36"	3" - 16"	3" - 16"
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is Optional		
Disc	Buna-N® Rubber		
Diaphragm	Nylon Reinforced Buna-N® Rubber		
Stem, Nut & Spring	Stainless Steel		

For material options not listed, consult factory.  
 Cla-Val manufactures valves in more than 50 different alloys.

### Dimensions (In inches)



### Model 131-73 Dimensions (In Inches)

Valve Size (Inches)	3	4	6	8	10	12	14	16	18	20	24	30	36
A Threaded	12.50	—	—	—	—	—	—	—	—	—	—	—	—
AA 150 ANSI	12.00	15.00	20.00	25.38	29.75	34.00	39.00	41.38	46.00	52.00	61.50	63.00	76.00
AAA 300 ANSI	13.25	15.62	21.00	26.38	31.12	35.50	40.50	43.50	47.64	53.62	63.24	64.50	76.00
AAAA Grooved End	12.50	15.00	20.00	25.38	—	—	—	—	—	—	—	—	—
B Dia.	9.12	11.50	15.75	20.00	23.62	28.00	32.75	35.50	41.50	45.00	53.16	56.00	66.00
C Max.	8.19	10.62	13.38	16.00	17.12	20.88	24.19	25.00	39.06	41.90	43.93	54.60	61.50
CC Max. Grooved End	7.25	9.31	12.12	14.62	—	—	—	—	—	—	—	—	—
D Threaded	6.25	—	—	—	—	—	—	—	—	—	—	—	—
DD 150 ANSI	6.00	7.50	10.00	12.69	14.88	17.00	19.50	20.81	—	—	30.75	—	—
DDD 300 ANSI	6.38	7.88	10.50	13.25	15.56	17.75	20.25	21.62	—	—	31.62	—	—
DDDD Grooved End	6.00	7.50	—	—	—	—	—	—	—	—	—	—	—
E	2.06	3.19	4.31	5.31	9.25	10.75	12.62	15.50	12.95	15.00	17.75	21.31	24.56
EE Grooved End	3.12	4.25	6.00	7.56	—	—	—	—	—	—	—	—	—
F 150 ANSI	3.75	4.50	5.50	6.75	8.00	9.50	10.50	11.75	15.00	16.50	19.25	22.50	25.60
FF 300 ANSI	4.13	5.00	6.25	7.50	8.75	10.25	11.50	12.75	15.00	16.50	19.25	24.00	25.60
G Threaded	4.50	—	—	—	—	—	—	—	—	—	—	—	—
GG 150 ANSI	4.00	5.00	6.00	8.00	8.62	13.75	14.88	15.69	—	—	22.06	—	—
GGG 300 ANSI	4.38	5.31	6.50	8.50	9.31	14.50	15.62	16.50	—	—	22.90	—	—
GGGG Grooved End	4.25	5.00	—	—	—	—	—	—	—	—	—	—	—
H NPT Body Tapping	.50	.75	.75	1	1	1	1	1	1	1	1	2	2
J NPT Cover Center Plug	.50	.75	.75	1	1	1.25	1.5	2	1.5	1.5	1.5	2	2
K NPT Cover Tapping	.50	.75	.75	1	1	1	1	1	1	1	1	2	2
Stem Travel	0.8	1.1	1.7	2.3	2.8	3.4	4.0	4.5	5.1	5.63	6.75	7.5	8.5
Approx. Ship Wt. Lbs.	70	140	285	500	780	1165	1600	2265	2982	3900	6200	7703	11720
X Pilot System	15	17	29	31	33	36	40	40	43	47	68	79	85
Y Pilot System	11	12	20	22	24	26	29	30	32	34	39	40	45
Z Pilot System	11	12	20	22	24	26	29	30	32	34	39	42	47

Note: The top two flange holes on valve size 36 are threaded to 1 1/2"-6 UNC.

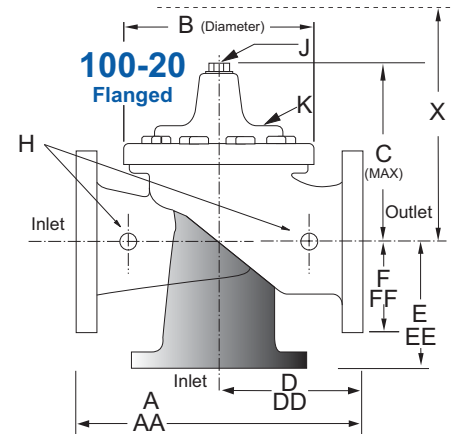
**Model 631-73** (Uses Basic Valve Model 100-22)

**Dimensions**  
(In inches)

**Pressure Ratings** (Recommended Maximum Pressure - psi)

Valve Body & Cover		Pressure Class		
		Flanged		
Grade	Material	ANSI Standards*	150 Class	300 Class
ASTM A536	Ductile Iron	B16.42	250	400
ASTM A216-WCB	Cast Steel	B16.5	285	400
ASTM B62	Bronze	B16.24	225	400

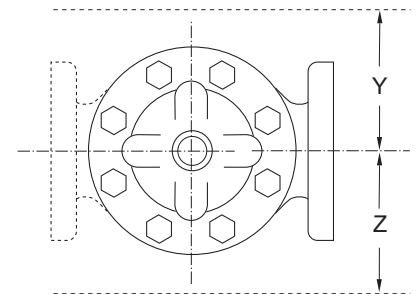
Note: \* ANSI standards are for flange dimensions only.  
Flanged valves are available faced but not drilled.  
**Valves for higher pressure are available; consult factory for details**



**Materials**

Component	Standard Material Combinations		
Body & Cover	Ductile Iron	Cast Steel	Bronze
Available Sizes	3" - 48"	3" - 16"	3" - 16"
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is Optional		
Disc	Buna-N® Rubber		
Diaphragm	Nylon Reinforced Buna-N® Rubber		
Stem, Nut & Spring	Stainless Steel		

For material options not listed, consult factory.  
Cla-Val manufactures valves in more than 50 different alloys.



**Model 631-73 Dimensions** (In Inches)

Valve Size (Inches)	3	4	6	8	10	12	14	16	18	20	24	30	36	42	48
A 150 ANSI	10.25	13.88	17.75	21.38	26.00	30.00	34.25	35.00	42.12	48.00	48.00	63.25	65.00	76.00	94.50
AA 300 ANSI	11.00	14.50	18.62	22.38	27.38	31.50	35.75	36.62	43.63	49.62	49.75	63.75	67.00	76.00	94.50
B Dia.	6.62	9.12	11.50	15.75	20.00	23.62	27.47	28.00	35.44	35.44	35.44	53.19	56.00	66.00	66.00
C Max.	7.00	8.62	11.62	15.00	17.88	21.00	20.88	25.75	25.00	31.00	31.00	43.94	54.60	61.50	61.50
D 150 ANSI	—	6.94	8.88	10.69	CF*	CF*	CF*	CF*	CF*	CF*	CF*	—	—	—	—
DD 300 ANSI	—	7.25	9.38	11.19	CF*	CF*	CF*	CF*	CF*	CF*	CF*	—	—	—	—
E 150 ANSI	—	5.50	6.75	7.25	CF*	CF*	CF*	CF*	CF*	CF*	CF*	—	—	—	—
EE 300 ANSI	—	5.81	7.25	7.75	CF*	CF*	CF*	CF*	CF*	CF*	CF*	—	—	—	—
F 150 ANSI	3.75	4.50	5.50	6.75	8.00	9.50	11.00	11.75	15.88	14.56	17.00	19.88	25.50	28.00	31.50
FF 300 ANSI	4.12	5.00	6.25	7.50	8.75	10.25	11.50	12.75	15.88	16.06	19.00	22.00	27.50	28.00	31.50
H NPT Body Tapping	.375	.50	.75	.75	1	1	1	1	1	1	1	1	2	2	2
J NPT Cover Center Plug	.50	.50	.75	.75	1	1	1.25	1.25	2	2	2	2	2	2	2
K NPT Cover Tapping	.375	.50	.75	.75	1	1	1	1	1	1	1	1	2	2	2
Stem Travel	0.6	0.8	1.1	1.7	2.3	2.8	3.4	3.4	3.4	4.5	4.5	6.5	7.5	8.5	8.5
Approx. Ship Wt. Lbs.	45	85	195	330	625	900	1250	1380	1500	2551	2733	6500	8545	12450	13100
X Pilot System	13	15	27	30	33	36	36	41	40	46	55	68	79	85	86
Y Pilot System	10	11	18	20	22	24	26	26	30	30	30	39	40	45	47
Z Pilot System	10	11	18	20	22	24	26	26	30	30	30	39	42	47	49

\*Consult Factory

Note: The top two flange holes on valve sizes 36 thru 48 are threaded to 1 1/2"-6 UNC.

131-73 Valve Selection	100-01 Pattern: Globe (G), Angle (A), End Connections: Threaded (T), Grooved (GR), Flanged (F) Indicate Available Sizes													
	Inches	3	4	6	8	10	12	14	16	18	20	24	30	36
	mm	80	100	150	200	250	300	350	400	450	500	600	750	900
Basic Valve 100-01	Pattern	G, A	G, A	G, A	G, A	G, A	G, A	G, A	G, A	G	G	G, A	G	G
	End Detail	T, F, Gr	F, Gr	F, Gr*	F, Gr*	F	F	F	F	F	F	F	F	F
Suggested Flow (gpm)	Maximum	460	800	1800	3100	4900	7000	8400	11000	14000	17000	25000	42000	50000
	Maximum Intermittent	580	990	2250	3900	6150	8720	10540	13700	17500	21700	31300	48000	62500
	Minimum	2	4	10	15	35	50	70	95	120	150	275	450	650
Suggested Flow (Liters/Sec)	Maximum	29	50	113	195	309	442	530	694	883	1073	1577	2650	3150
	Maximum Intermittent	37	62	142	246	387	549	664	863	1104	1369	1972	3028	3940
	Minimum	0.13	0.25	0.63	0.95	2.2	3.2	4.4	6.0	7.6	9.5	17.4	28.4	41.0

100-01 Series is the full internal port Hytrol.

For Lower Flows Consult Factory

\*Globe Grooved Only

631-73 Valve Selection	100-20 Pattern: Globe (G), Angle (A), End Connections: Flanged (F) Indicate Available Sizes															
	Inches	3	4	6	8	10	12	14	16	18	20	24	30	36	42	48
	mm	80	100	150	200	250	300	350	400	450	500	600	750	900	1000	1200
Basic Valve 100-20	Pattern	G	G, A	G, A	G, A	G	G	G	G	G	G	G	G	G	G	G
	End Detail	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F
Suggested Flow (gpm)	Maximum	260	580	1025	2300	4100	6400	9230	9230	16500	16500	16500	28000	33500	33500	33500
	Minimum	1	2	4	10	15	35	50	50	95	95	95	275	450	450	450
Suggested Flow (Liters/Sec)	Maximum	16	37	65	145	258	403	581	581	1040	1040	1040	1764	2115	2115	2115
	Minimum	.06	.13	.25	.63	.95	2.2	3.2	3.2	6.0	6.0	6.0	17.4	28.4	41.0	41.0

100-20 Series is the reduced internal port size version of the 100-01 Series.

For Lower Flows Consult Factory

We recommend providing adequate space around valve for maintenance work

## Pilot System Specifications

### Temperature Range

Water: to 180°F  
Air: to 140°F

### Rubber Parts:

Buna-N® Rubber  
Viton Optional

### Solenoid Control

Body: Brass ASTM B283

### Enclosure:

NEMA Type 1,2,3,3S,4,4X general purpose watertight  
NEMA Type 6,6P,7,9 watertight explosion proof available at extra cost

### Voltages:

110, 220, -50Hz Ac  
24, 120, 240, 480 - 60Hz AC  
6, 12, 24, 120, 240 - DC  
Others available at extra cost

Max. operating pressure differential:  
125 psi

### Coil:

Insulation molded Class F  
Watts AC 15.1

## When Ordering, Please Specify

1. Catalog No. 131-73 or 631-73
2. Valve Size
3. Pattern - Globe or Angle
4. Pressure Class
5. Threaded or Flanged
6. Trim Material
7. Electrical Specifications
8. Desired Options
9. When Vertically Installed